# Resilient Seismic Upgrade of Bay Division Pipeline No. 3 at the Hayward Fault

#### Changmo Kwon

URS Corporation, USA



#### Hetch Hetchy Regional Water System



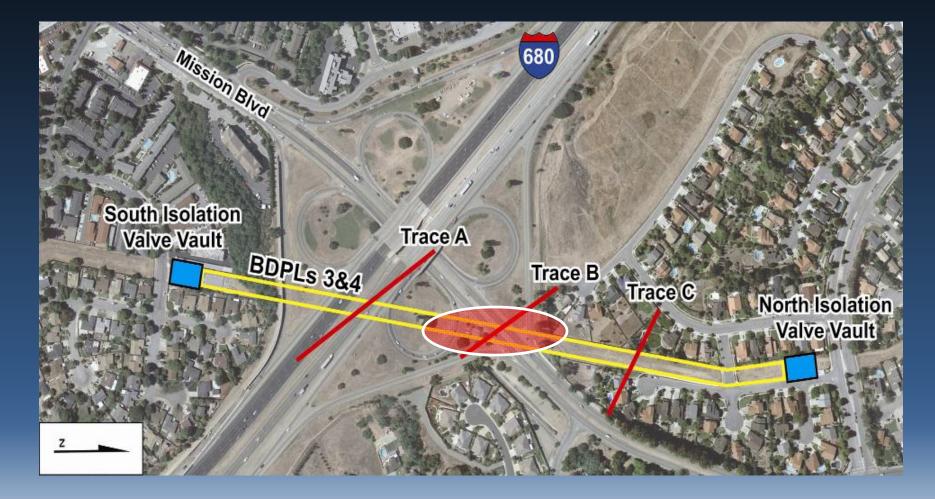
URS

## Water System Improvement Program (WSIP)

- City of San Francisco's largest program
- One of the largest water infrastructure program in U.S. (\$4.6 billion)
- 83 projects to upgrade, repair, and replace water infrastructure such as dams, tunnels, reservoirs, tanks, pipelines, etc.
- Enhance seismic reliability, delivery reliability, water supply reliability



## **Project Site Map**





## Site Conditions at Trace B

- Hayward fault Right-lateral strike-slip offset
- 45-50° intersection angle with the pipelines
- Fault creep rate: 6 mm/year (1/4 inch/year)
- Primary and secondary rupture zones
- Width of primary rupture zone: 75 ft (23 m)
- Two busy highways above the pipelines
- 80-foot-wide right-of-way
- Other utility lines



## Design Seismic Hazards

- Design horizontal offset at Trace B: 6.5 *ft* (2 *m*) knife-edge displacement occurring at primary rupture zone
- Site-specific probabilistic ground motion spectrum with 975-year return period
- 6 sets of scaled ground motion time histories from previous earthquakes



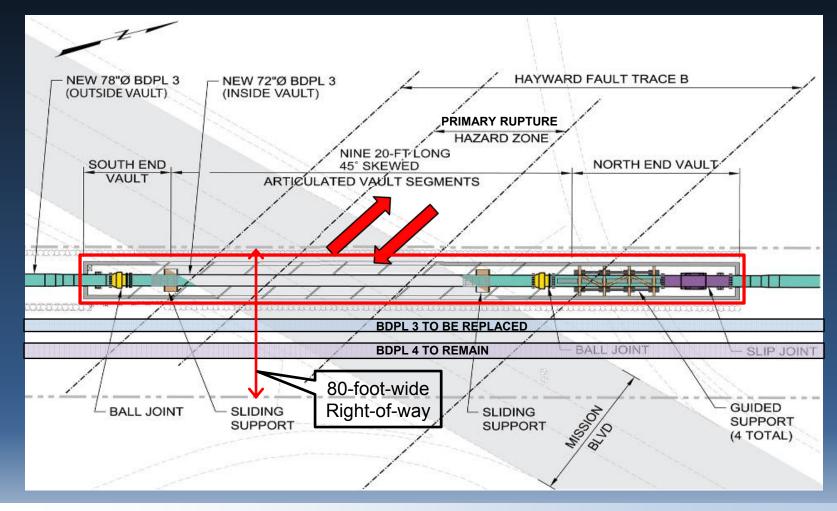
## Performance Criteria

- WSIP Seismic reliability goals
  - Delivering average winter-month usage within
     24 hours after a design earthquake
  - Delivering average day-demand within 30 days
- Engineering performance goal

   Resilient system for uninterrupted service immediately after a design earthquake



## Design Solution at Trace B – Articulated Concrete Vault



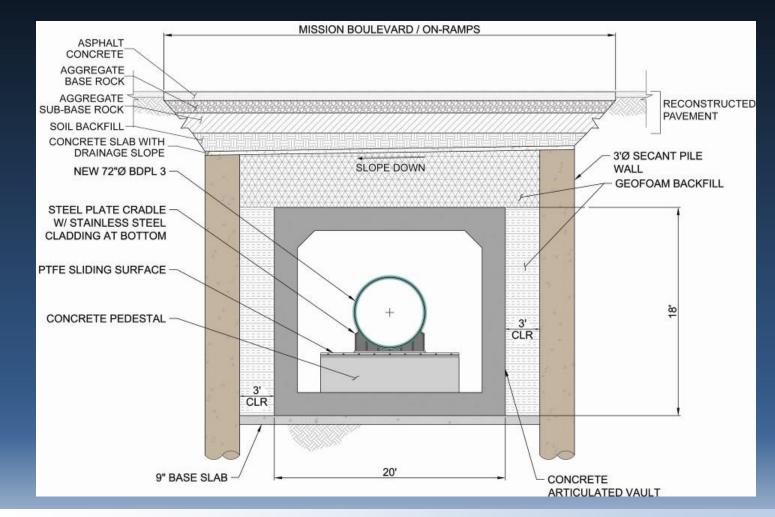


## Articulated Concrete Vault

- 305-foot (100 m)-long sacrificial concrete segmented vault to accommodate fault displacement
- Nine 20-foot-long 45° parallelograms separated by 6-inch gap joints
- Two end segments that house mechanical and structural components
- 20' (6 m) wide, 18' (5.5 m) long, 2' (0.6 m) thick in cross-section

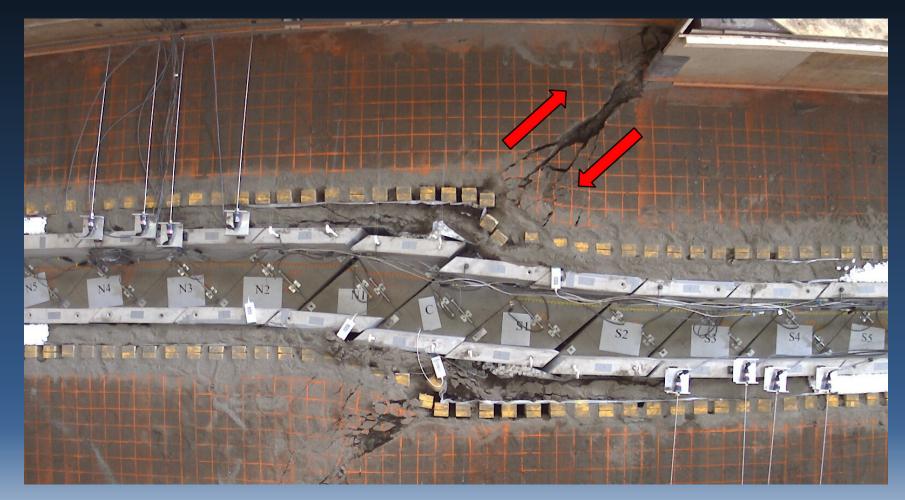


## **Cross-section of Vault**



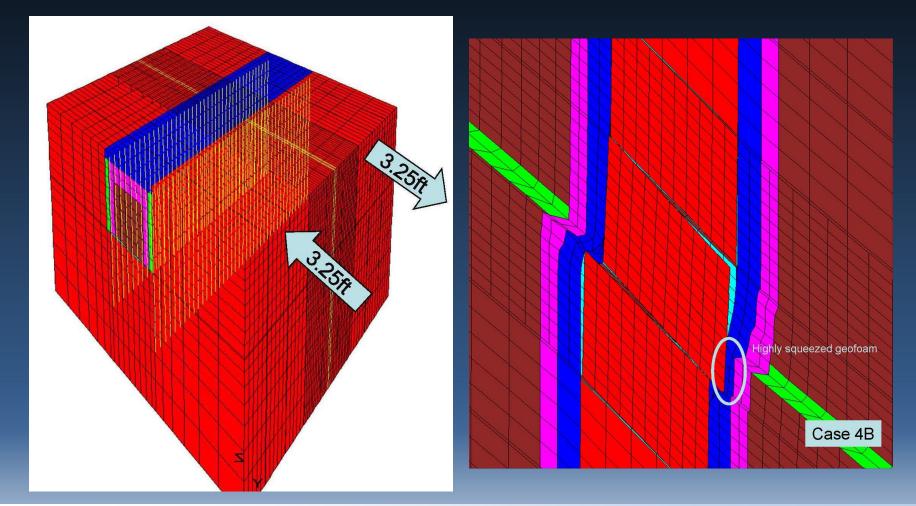


## Articulated Vault Scale Model Test Cornell University



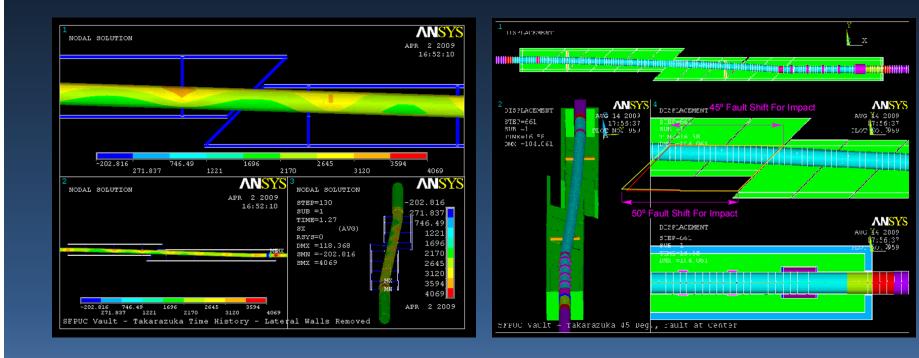


## Soil-Structure Interaction Analysis – FLAC 3D



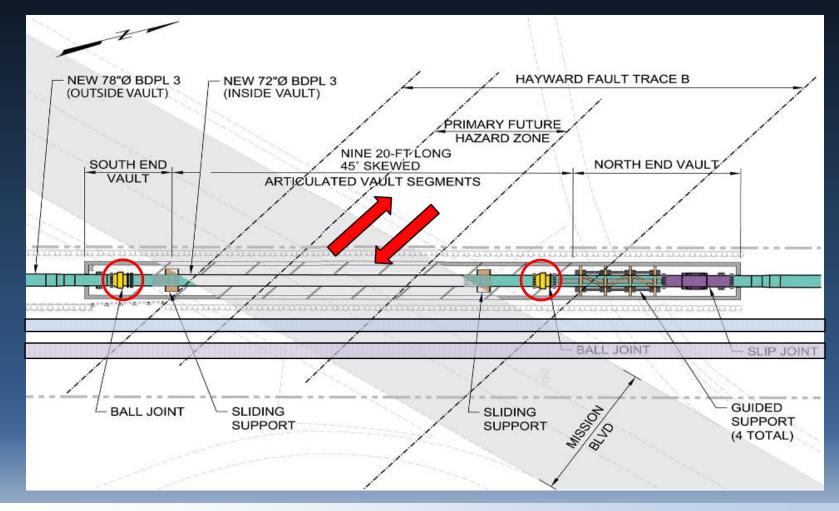


#### **Pipe-in-vault Analysis**





## Design Solution at Trace B – Ball Joints





# Ball Joint

- 2 ball joints in total (each on either side of Trace B)
- 72-inch diameter
- Cast-iron
- 12° rotation capacity
- 125 psi operating pressure
- 200 *psi* transient peak pressure

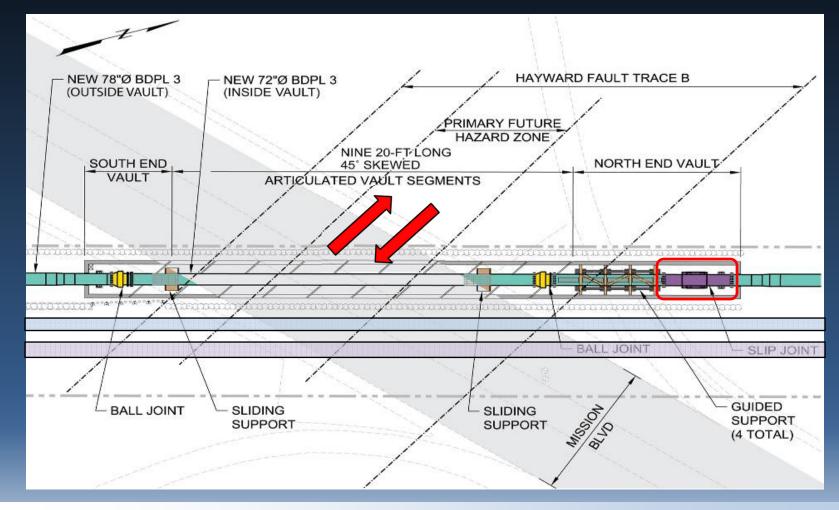


## **Ball Joint Testing**





## Design Solution at Trace B – Slip Joint





# Slip Joint

- 1 slip joint located at northern end
- Slip demand from fault offset, dynamic displacement, and creep
- 9-foot compression, 1-foot expansion capacities
- 37.5 inch/sec slip rate
- 125 psi operating pressure
- 200 psi transient peak pressure

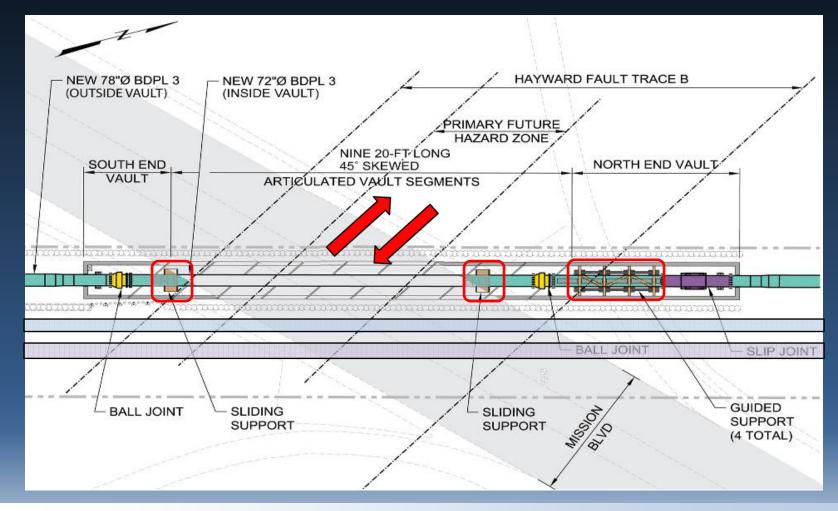


## Slip Joint Testing





## Design Solution at Trace B – Pipe Supports





# Pipe Supports

#### **Sliding Supports**

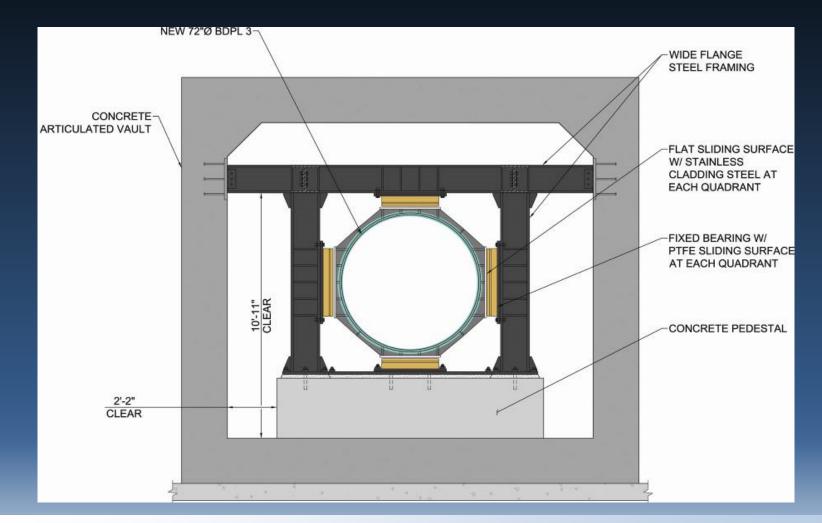
- 2 supports, each in front of the ball joints
- Free to slide in any horizontal direction
- React to gravity direction to reduce shear forces in the ball joints
- Sliding interface between stainless steel plate and PTFE sheet

#### **Guided Supports**

- 4 guide frames made of W14 shapes
- Sliding only axial longitudinal direction
- React to transverse direction to reduce shear forces and bending moment in the slip joint
- Stainless steel plate on PTFE sheet

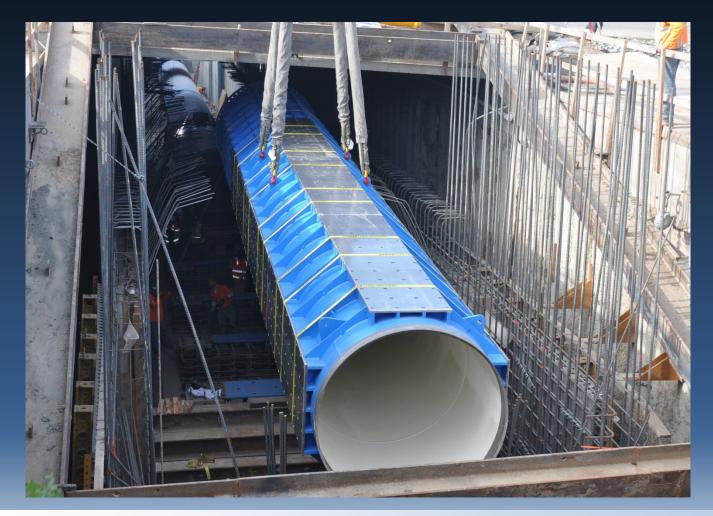


### **Guided Support**





## **Guided Pipe Section**





## System In Action (animated)





- Owner/Client San Francisco Public Utilities Commission (SFPUC)
- Prime Consultant URS Corporation
  - R. M. Czarnecki, Project Manager
  - P. Meymand, Geotechnical Engineer
  - C. Kwon, Structural Engineer
- Contribution
  - Cornell University (T. O'Rourke)
  - DGH Consulting (D. Honegger)
  - G&E Engineering Systems, Inc. (J. Eidinger)
  - Technical Advisory Panel (D. Nyman, M. O'Rourke)
  - William Lettis & Associates (S. Thompson)
- General Contractor Steve P. Rados, Inc.



## Thank you

